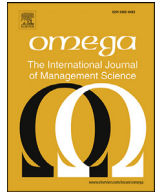




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A market regulation bilevel problem: A case study of the Mexican petrochemical industry

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ABSTRACT

In this paper, a bilevel programming model is proposed to study a problem of market regulation through government intervention. One of the main characteristics of the problem herein analyzed is that the government monopolizes the raw material in one industry, and competes in another industry with private firms for the production of commodities. Under this scheme, the government controls a state-owned firm to balance the market; that is, to minimize the difference between the produced and demanded commodities. On the other hand, a regulatory organization that coordinates private firms aims to maximize the total profit by deciding the amount of raw material bought from the a state-owned firm. Two equivalent single-level reformulations are proposed to solve the problem. The first reformulation is based on the strong duality condition of the lower level and results in a continuous non-linear model. The second reformulation resorts to the complementarity slackness optimality constraints yielding a mixed-integer linear model. Additionally, three heuristic algorithms are designed to obtain good-quality solutions with low computational effort. In this problem, the feasible region of the dual problem associated to the follower is independent from the leader's decision. Therefore, the proposed heuristics exploit this particular characteristic of the bilevel model. Moreover, the third heuristic hybridizes the other two algorithms to enhance its performance. Extensive computational experimentation is carried out to measure the efficiency of the proposed solution methodologies. A case study based on the Mexican petrochemical industry is presented. Additional instances generated from the case study are considered to validate the robustness of the proposed heuristic algorithms. Numerical results indicate that the hybrid algorithm outperforms the other two heuristics. However, all of them demonstrate to be good alternatives for solving the problem. Additionally, optimal solutions of all the instances are obtained by using good quality solutions (given by the hybrid algorithm) as initial solutions when solving the second reformulation via a general purpose solver.

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1. Introduction

Market regulation through government intervention has appeared in different ways, such as fiscal policies (taxes and subsidies), anti-monopoly legislation, price control, quantity control, or nationalization of firms, among others [1]. The Public Interest Theory, developed initially by Pigou, explains the regulation as “response to the demand of the public for the correction of inefficient or inequitable market practices” [2]. A specific manner of government intervention is through the participation of state-owned firms, which may be a public monopoly or may compete

with private firms. The goal to regulate the market by participation has been very noticeable in developing countries, mainly in raw materials industries [3,4]. For instance, a table of patterns of state ownership firms on the world in 2010 is presented in [5], and a list of countries in which market regulation by participation exists in the oil industry in [6–8].

The first paper that considers the idea of regulating the market by including a state-owned firm that competes with other firms is [9]. In that paper, a short-term analysis of the entrance of a state-owned firm into a three-firms oligopoly market is done. They conclude that the existence of a state-owned firm may improve the performance of the market. Following up with the existence of state-owned firms, [10] considers a situation in which the difference between the production and the production level is made up by the government. The novelty in that paper is to realize that

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a state-owned firm acts as the dominant decision-maker, that is, it has complete information on the market and announces its decision. Hence, each private firm reacts to this decision by establishing its output level so that its marginal cost equals the price. Furthermore, [11] explicitly considers the state-owned firm as a leader in a Stackelberg game. Later, in [12], a mixed oligopoly model that helps to compare the differences among the nationalization of a state-owned firm and the entrance of a new state-owned firm is studied. This last paper also analyzes the cost effectiveness of the state-owned firms in the long-term and moreover, the authors consider for the first time a budgetary constraint associated with the state-owned firm to guarantee a minimum profit.

Literature reviews regarding mixed oligopolies can be found in [13] and [14]. In those reviews the common characteristics of these models are identified. Particularly, the context of the problem, the cases when the government provides complete information, the goal of the state-owned firm, the technology assumptions, the costs structure, and the hierarchy among the firms (in case of Stackelberg games). Another literature review that deals with some foundations for a theory of mixed oligopoly markets is presented in [15], and in [16] there is a comparison between the efficiency of the state monopoly model and the mixed oligopoly model. It is important to remark that all the above mentioned papers coincide in that there is a lack of an unified and accepted general mixed oligopolies modeling framework because each model pursues its own goals and set different basic assumptions. At this point, it is also important to emphasize that, to the best of our knowledge and after an intensive literature review, the intervention of the government via state-owned firms to regulate an industry conformed by two interrelated markets has not been studied before. However, these characteristics appear in real situations, as it will be described in the case study herein considered.

To the best of our knowledge, government intervention via state-owned firms to regulate an industry conformed by two interrelated markets has not been studied before in the literature. After an intensive literature review, [1] is the only that presents a model that could be related to ours but applied to another context. Nevertheless, the petrochemical industry in Mexico was ruled by this approach from 1958 to 2014. Also, it is possible to find similarities in the organization of the petrochemical industry in Argentina after the nationalization of 51% of YPF's stocks (Fiscal Oilfields S.A.) in 2012 [17] or in China after the 1998 reform [18], where three state firms (CNPC, Sinopec and CNOOC) dominate the refining of petroleum and the production of basic petrochemicals and compete with municipal public firms, cooperatives, and private companies.

The goal of this paper is to cover this gap presenting a general model to analyze and regulate an industry with two interrelated markets where a state-owned firm competes with other private firms. Obviously, although our approach is completely general, it is inspired by the situation of the petrochemical industry in Mexico, where a state-owned firm controls the monopoly of a market but this is interrelated with a second market in which state-owned and private firms compete. The problem considers two interdependent industries, in which the first one produces the necessary supplies for the second one. The government has the monopoly of the first industry, while in the second industry a state-owned firm competes with remaining private firms in the production of commodities. Private firms aim to maximize their profit. Government aims as a general social welfare to balance the market. The latter is achieved by minimizing the difference between the supply and demand of the final commodities.

Given the privileged position that the government occupies in this market as the leader decision-maker, the government decides the amount of commodities that will be produced at the state-owned firms and the amount of supplies that will be

offered to the private firms. By doing this, the government will regulate indirectly the production. One can easily appreciate a hierarchical relationship between both economic agents, in which the government makes a decision and the private firms react to it affecting the balance in the market. Furthermore, technical and technological issues in the raw material market limit the production, for example, the scarcity of natural resources and the existing production capacity of the firms. The hierarchy and inter-relationship among the actors of this situation allow to formulate a bilevel programming model, in which the government will act as the leader and the private firms as the follower. Other bilevel models in which the government intervenes to regulate social aspects are [19] and [20]. In the former, the government employs an intervention policy based on subsidies in the automotive market, while in the latter, the government apply taxes via an agro-environmental policy imposed to the agriculturists. Additionally, the general model proposed by us perfectly fits to the petrochemical industry in several developing countries in the last decades and it was the case of Mexico for almost 56 years, where it was apparently run without a theoretically recognizable model.

The main contributions of this paper can be listed as follows: a novel mathematical bilevel programming model to study a mixed-oligopoly market, three heuristic algorithms based on an iterative exploration of vertices in the inducible region of the bilevel problem, an extensive computational study analyzing the performance of our exact reformulations and the proposed heuristic algorithms, and a case-study based on the Mexican petrochemical industry.

The remainder of the paper is organized as follows. Section 2 defines the mathematical programming bilevel model and sets the notation. Two reformulations of the bilevel model that reduce it to a single-level one are presented in Section 3. The first one is a continuous non-linear problem, and the second one reduces to a mixed integer linear program. In both cases, the resulting programs are hard to solve for medium to large sizes. Then, Section 4 describes three proposed heuristic algorithms to provide good quality solutions for the bilevel model. Section 5 reports the numerical results according to the case study under consideration, and compares the results obtained through the reformulations and the algorithms. Also, the results obtained from additional experimentation with random instances are summarized. Conclusions and recommendations for future research are given in Section 6.

2. A market regulation bilevel problem

2.1. Problem's description

The problem herein studied considers an industry conformed by two economic markets, one of them associated to raw material and the other one of the final commodities. The supplies (raw material) of the second economic market are produced in the first one. In this industry, there is a state-owned firm vertically integrated, that is, that produces in both economic markets. The state-owned firm monopolizes the production of the supplies in the first economic market, but in the other one, this firm competes against the private firms. All the firms have a maximum production capacity and the state-owned firm requires to obtain a minimum profit (there is a lower bound over its net profit). The objective of this latter firm is to balance the market by its intervention. To achieve this goal, it minimizes the lack and surplus of the offered commodities with respect to the demand. Hence, this firm determines its production of commodities and the amount of supplies to be offered to the private firms. On the other hand, private firms' goal will be to maximize their benefit.

The decisions taken by the state-owned firm limit the admissible production by the private firms, and the decisions of the private firms affect the achievement of the government. As it is men-

Table 1
Parameters.

	Parameters
p_i	Sale price of commodity $i \in I$
d_i	Demand in the market for commodity $i \in I$
c_i^G	Production cost of commodity $i \in I$ for the state-owned firm
c_{ij}^E	Production cost of commodity $i \in I$ for the private firm $j \in J$
t_L	Minimum profit set by the government to be obtained by the state-owned firm
t_U	Maximum profit set by the government to be obtained by the state-owned firm
b_{ij}	Amount of primary resources that a private firm $j \in J$ needs to produce a unit of commodity $i \in I$
a_{ij}	Amount of supply required by private firm $j \in J$ to produce a unit of commodity $i \in I$
q_i^A	Maximum production capacity of state-owned firm of commodity $i \in I$
q_i^B	Maximum amount of raw material that the state-owned firm supplies to the final market for commodities $i \in I$
m_j	Maximum production capacity of private firm $j \in J$ for commodity $i \in I$

tioned before, the government has the monopoly for extracting and producing the supplies for one market, and it is assumed that there exists a centralized organization that regulates the demand of supplies. This organization determines the amount of supplies to each private firm, which is common in economic markets with government intervention. A typical example occurs when the government creates organizations to regulate the competition among firms and establishes particular contracts with each private firm fixing the supplies to be sold to each one. Another case is when the private firms get together and create a centralized mechanism to which the responsibility of distributing supplies among them is delegated. In the latter case, that mechanism seeks for a global welfare of the market; this is the case of common lands cooperative organization in agriculture. Under this scheme, the government will be the leader and the centralized mechanism the follower.

2.2. Mathematical formulation

In this section, the mathematical formulation of the problem described in the previous section is formally introduced. Let I be the set of commodities and let J be the set of private firms. Each commodity $i \in I$ is sold at a price p_i , and it has a demand d_i in the market. To produce one unit of a commodity $i \in I$, it costs c_i^G to the state-owned firm and c_{ij}^E to a private firm $j \in J$. The government fixes a minimum and a maximum profit t_L and t_U to be obtained by the state-owned firm. The amount of primary resources that a private firm $j \in J$ needs to produce a unit of commodity $i \in I$ is denoted by b_{ij} and the amount of supply required to produce a unit of commodity $i \in I$ is denoted by a_{ij} . Both types of firms have a limited production capacity. The state-owned firm has a maximum amount of raw material q_i^B that can be supplied to the final market for producing each commodity $i \in I$, and a maximum amount q_i^A that can be produced for each commodity $i \in I$. Also, each private firm $j \in J$ has a maximum production capacity m_j . The parameters are summarized in Table 1.

In order to present our mathematical programming formulation, we will use the following decision variables. The leader's decision variables are:

x_i , which denotes the production of the state-owned firm for each commodity $i \in I$.

z_i , which denotes the supplies offered by the government to the private firms to produce commodity $i \in I$.

The follower's decision variables are:

y_{ij} , which denotes the amount of commodity $i \in I$ produced by private firm $j \in J$.

In our model, non-negative auxiliary variables are introduced to express the leader's objective function. Let r_i be the shortage of commodity $i \in I$ and let s_i be the corresponding surplus.

With the above elements, the proposed bilevel programming formulation to model the regulation of the economic market de-

scribed above results as follows:

$$\min_{x,z,r,s,y} \sum_{i \in I} (r_i + s_i) \tag{1}$$

$$\text{s.t. } \frac{\sum_{j \in J} y_{ij} + x_i}{d_i} + r_i - s_i = 1, \quad \forall i \in I \tag{2}$$

$$t_U \geq \sum_{i \in I} (p_i - c_i^G) x_i \geq t_L, \tag{3}$$

$$0 \leq x_i \leq q_i^A, \quad \forall i \in I \tag{4}$$

$$0 \leq z_i \leq q_i^B, \quad \forall i \in I \tag{5}$$

$$r_i \geq 0, \quad \forall i \in I \tag{6}$$

$$s_i \geq 0, \quad \forall i \in I \tag{7}$$

$$y \in \text{argmax} \sum_{j \in J} \sum_{i \in I} (p_i - c_{ij}^E) \bar{y}_{ij}, \tag{8}$$

$$\text{s.t. } \sum_{j \in J} a_{ij} \bar{y}_{ij} \leq z_i, \quad \forall i \in I \tag{9}$$

$$\sum_{i \in I} b_{ij} \bar{y}_{ij} \leq m_j, \quad \forall j \in J \tag{10}$$

$$\bar{y}_{ij} \geq 0, \quad \forall i \in I, \quad \forall j \in J. \tag{11}$$

The leader's problem is defined by (1)-(8), in which (1) represents the leader's objective function that aims to minimize the inefficiency of the market, namely the overall shortage and surplus production with respect to the total demand. Constraint (2) seeks to balance the demand of each commodity with the corresponding production of the state-owned and private firms. In (3), it is ensured that the state-owned firm obtains a profit from its production that must be within a minimum required and a maximum permitted. Constraints (4) and (5) establish the production capacity associated with the commodities and offered supplies, respectively. The non-negativity of the auxiliary variables is expressed in (6) and (7). Constraint (8) plays a key role in this model, due to the fact that it requires that the value of the follower's variables is given by the optimal solution of another mathematical programming problem. The follower's problem is defined by Eqs. (8)-(11), which aims to maximize the total profit of all the private firms. The production of the private firms is limited by the amount of supplies provided by the government, this is enforced by (9). Constraint (10) imposes that each private firm's production cannot exceed its maximum capacity. Finally, (11) expresses the non-negativity of the follower's variables.

In order to have a well-defined formulation for the proposed bilevel model, it is necessary to make an assumption regarding multiple optimal solutions that may appear in the follower's problem. We assume the optimistic approach defined in [21]. In other words, among all the optimal follower's solutions, the one that minimizes the leader's objective function is selected. The optimistic approach is suitable for the situation under study since it may express the existence of a certain cooperation degree among the government and the mechanism (committee) that represents the private firms.

3. Exact solution methodologies

A common methodology that applies, at times, to solve a bilevel programming model is to transform it to a single-level reformulation. In order to achieve this goal, the characteristics of the follower's problem have to be exploited. Once a leader's solution is established, the leader's variables are fixed in the follower's problem. Particularly, z is going to be considered as a parameter in the problem defined by (8)-(11). Therefore, the follower's problem results in a linear programming problem that has a corresponding dual, in which α and β correspond to the associated dual variables. The dual problem associated with the follower's problem is as follows:

$$\min_{\alpha, \beta} \sum_{i \in I} \alpha_i z_i + \sum_{j \in J} \beta_j m_j \tag{12}$$

$$\text{s.t. } a_{ij} \alpha_i + b_{ij} \beta_j \geq (p_i - c_{ij}^E), \quad \forall i, \forall j \tag{13}$$

$$\alpha_i \geq 0, \quad \forall i \tag{14}$$

$$\beta_j \geq 0, \quad \forall j. \tag{15}$$

The primal of the follower's problem is always feasible and bounded. Hence, the fundamental duality theorem states that both problems have optimal solutions and their objective function values are equal [22]. Similar reformulations than the ones we are developing in this paper may be found in [23-26], and [27]. Therefore, two single-level reformulations that are equal to the bilevel model herein considered are presented in this section. The first reformulation ensures that the optimal solutions of the reformulated model are in the inducible region of the bilevel problem by using a corollary of the strong duality theorem. The second reformulation substitutes the non-linear constraint of the first reformulation by the complementarity slackness constraints. The first reformulation results in a continuous non-linear model and the second one is a mixed-integer linear model.

3.1. Non-linear reformulation based on the strong duality condition

The first reformulation consists in adding the constraints associated with the dual of the follower's problem, that is, 12-(15), and to use the necessary and sufficient optimality conditions to ensure that the follower's decision belongs to the set of rational reactions. Therefore, a constraint that equals the follower's primal and dual objective functions is added. For a predefined leader's fixed value of z the resulting constraint is as follows:

$$\sum_{j \in J} \sum_{i \in I} (p_i - c_{ij}^E) y_{ij} = \sum_{i \in I} \alpha_i z_i + \sum_{j \in J} \beta_j m_j. \tag{16}$$

The first proposed reformulation consists in the following non-linear single-level problem:

$$\begin{aligned} \min_{x,z,r,s,y,\alpha,\beta} \sum_{i \in I} (r_i + s_i) & \tag{Ref.1} \\ \text{s.t. } (2) - (7), (9) - (11), (13) - (15) \text{ and } (16). & \tag{17} \end{aligned}$$

Note that the linearity of the model is lost in (16). Further, it can be represented in the following manner since weak duality implies that the other inequality is always satisfied.

$$-\sum_{j \in J} \sum_{i \in I} (p_i - c_{ij}^E) y_{ij} + \sum_{i \in I} \alpha_i z_i + \sum_{j \in J} \beta_j m_j \leq 0. \tag{18}$$

3.2. Mixed-integer linear reformulation based on complementarity slackness

The second reformulation is based on the complementarity slackness constraints that ensures the optimality of the follower's problem. A single-level reformulation is recovered by introducing the following constraints:

$$\alpha_i \left(z_i - \sum_{j \in J} a_{ij} y_{ij} \right) = 0, \quad \forall i \in I \tag{19}$$

$$\beta_j \left(m_j - \sum_{i \in I} b_{ij} y_{ij} \right) = 0, \quad \forall j \in J \tag{20}$$

$$y_{ij} (a_{ij} \alpha_i + b_{ij} \beta_j - (p_i - c_{ij}^E)) = 0, \quad \forall i \in I, j \in J. \tag{21}$$

Constraints (19), (20), and (21) are non-linear, nevertheless they can be linearized in a straightforward manner by introducing positive big- M constants M_i^1 and M_i^2 for all $i \in I$; M_j^1 and M_j^2 for all $j \in J$; M_{ij}^1 and M_{ij}^2 for all $i \in I, j \in J$. Also, binary variables γ_i, δ_j , and ϵ_{ij} for all $i \in I, j \in J$ are included. Constraints (19)-(21) are replaced by the following constraints:

$$\alpha_i \leq M_i^1 \gamma_i, \quad \forall i \in I \tag{22}$$

$$z_i - \sum_{j \in J} a_{ij} y_{ij} \leq M_i^2 (1 - \gamma_i), \quad \forall i \in I \tag{23}$$

$$\beta_j \leq M_j^1 \delta_j, \quad \forall j \in J \tag{24}$$

$$m_j - \sum_{i \in I} b_{ij} y_{ij} \leq M_j^2 (1 - \delta_j), \quad \forall j \in J \tag{25}$$

$$y_{ij} \leq M_{ij}^1 \epsilon_{ij}, \quad \forall i \in I, \forall j \in J \tag{26}$$

$$a_{ij} \alpha_i + b_{ij} \beta_j - (p_i - c_{ij}^E) \leq M_{ij}^2 (1 - \epsilon_{ij}), \quad \forall i \in I, j \in J. \tag{27}$$

Therefore, this reformulation results in the following single-level linear mixed-integer programming model.

$$\begin{aligned} \min_{x,z,r,s,y,\alpha,\beta,\gamma,\delta,\epsilon} \sum_{i \in I} (r_i + s_i) & \tag{Ref.2} \\ \text{s.t. } (2) - (7), (9) - (11), (13) - (15) \text{ and } (22) - (27), & \\ \gamma_i, \delta_j, \epsilon_{ij} \in \{0, 1\}, \quad \forall i \in I, j \in J. & \tag{28} \end{aligned}$$

3.3. Adjusting the value of the big M 's

In the problem under study, parameters a and b are always positive, which means that to produce more commodity, more supplies are required and more production capacity is used by the private firms. Moreover, if term $p_i - c_{ij}^E$ is negative, private firms are facing losses, which would lead to their exit from the economic market.

Definition. Define the upper bound $UB(\cdot) \in \mathbb{R}$ of a vector as a real number that is greater than or equal to all of the components of that vector.

To adjust the value of M_i^1 for all $i \in I$, first we seek for an upper bound on α_i , such that α belongs to an optimal solution of the follower's dual problem. The worst scenario occurs when $\beta_j = 0, \forall j \in J$. Then, $\alpha_i \geq \frac{p_i - c_{ij}^E}{a_{ij}}$ for all $i \in I, \forall j \in J$ must hold due to (13). Since (12) aims to minimize, the optimal solution occurs at equality. To obtain the upper bound for M_i^2 for all $i \in I$, constraint (23) is considered. Hence, it is possible to state the following proposition.

Proposition 1.

1. The upper bound for any optimal value of α_i for all $i \in I$ is as follows:

$$UB(\alpha_i) = \max_{j \in J} \left\{ \frac{p_i - c_{ij}^E}{a_{ij}} \right\}.$$

2. The upper bound for constraint (23) is as follows:

$$UB(z_i - \sum_{j \in J} a_{ij} y_{ij}) = q_i^B.$$

Analogously that for M_i^k , the upper bounds for $M_j^k, i = 1, 2$ and $k = 1, 2$ are computed.

Proposition 2.

1. The upper bound for any optimal value of β_j for all $j \in J$ is:

$$UB(\beta_j) = \max_{i \in I} \left\{ \frac{p_i - c_{ij}^E}{b_{ij}} \right\}.$$

2. The upper bound for constraint (25) is: $UB(m_j - \sum_{i \in I} b_{ij} y_{ij}) = m_j$.

To bound the values of M_{ij}^k for all $i \in I, j \in J$ and $k = 1, 2$, the following proposition is stated.

Proposition 3.

1. The upper bounds for y_{ij} for all $i \in I, j \in J$ are:

$$UB(y_{ij}) = \frac{m_j}{b_{ij}},$$

i.e. $y_{ij} \leq \frac{m_j}{b_{ij}}$ for all $i \in I, j \in J$.

2. The upper bound of constraint (27) is:

$$UB(a_{ij}\alpha_i + b_{ij}\beta_j - (p_i - c_{ij}^E)) = a_{ij}UB(\alpha_i) + b_{ij}UB(\beta_j).$$

Therefore, the adjusted values for M_i^k, M_j^k , and M_{ij}^k for all $i \in I, j \in J, k = 1, 2$ based on the computed upper bounds are as follows:

$$M_i^1 = \max_{j \in J} \left\{ \frac{p_i - c_{ij}^E}{a_{ij}} \right\}, \quad \forall i \in I \tag{29}$$

$$M_i^2 = q_i^B, \quad \forall i \in I \tag{30}$$

$$M_j^1 = \max_{i \in I} \left\{ \frac{p_i - c_{ij}^E}{b_{ij}} \right\}, \quad \forall j \in J \tag{31}$$

$$M_j^2 = m_j, \quad \forall j \in J \tag{32}$$

$$M_{ij}^1 = \frac{m_j}{b_{ij}}, \quad \forall i \in I, j \in J \tag{33}$$

$$M_{ij}^2 = a_{ij}UB(\alpha_i) + b_{ij}UB(\beta_j), \quad \forall i \in I, j \in J. \tag{34}$$

4. Heuristic solution methodologies

Usually, the reformulations introduced above present computational limitations for large-size instances. Therefore, alternative approaches are required to solve the bilevel problem. One common approach is to design a heuristic algorithm to obtain good quality feasible solutions with lower computational burden. In this section, three tailor-made heuristic algorithms are proposed to solve the problem under study. The first two heuristics exploit the particular structure of the bilevel problem, while the third one hybridizes the other two. The hybrid heuristic contains key aspects from the previously proposed heuristics to enhance its performance.

Note that it has been already emphasized that the polyhedron that defines the feasible region of the dual problem associated with the follower is independent from the leader's variables. Therefore, if all the vertices of this polyhedron were known, equality (16) and the dual constraints of the first reformulation described in Section 3.1 could be substituted by a set of constraints guaranteeing that the equality (16) would be achieved in one vertex. Following the latter idea, the dual variables are replaced by parameters that represents those known vertices. This is the approach exploited in the three proposed heuristic algorithms.

4.1. Extreme points iterated algorithm (EPIA)

In this algorithm, vertices of the dual polyhedron are iteratively generated, and a mixed-integer programming problem named the Master Problem (MP) is solved for each new vertex. The optimal solution of the MP ensures a feasible solution of the bilevel problem. The algorithm stops when no improvement in the leader's objective function is obtained.

Let P be the polyhedron associated with the constraints of the dual problem (13)-(15). Consider $v_k = (\alpha^k, \beta^k) \in P, k = 1, \dots, |P|$ as the vertices of P , in which $|P|$ defines the number of vertices of that polyhedron with $\alpha^k = (\alpha_1^k, \dots, \alpha_{|I|}^k)$ and $\beta^k = (\beta_1^k, \dots, \beta_{|J|}^k)$. Let F be the leader's objective function (1). Consider $\chi = (x, z, r, s)$ as a vector that groups the leader's variables and $\Upsilon = (y_1, \dots, y_{|J|}), v = (\alpha_1, \dots, \alpha_{|I|}, \beta_1, \dots, \beta_{|J|})$ as the vectors that group the follower's variables in the primal and dual follower's problem. Also, let $f(\chi, \Upsilon)$ and $g(\chi, \tilde{v})$ be the follower primal (8) and dual (12) objective functions evaluated on fixed Υ and \tilde{v} , respectively. Define φ as the set of vertices in P that have been already explored. At each iteration $K = |\varphi|$ is updated using $k \in K$ as the index of the last explored vertex. We denote by $UB(z_i)$ an upper bound on variable z_i , which can be naturally fixed to q_i^B . Hence, the MP is defined as follows:

$$(MP) : \min_{x,z,r,s,y,\lambda} \sum_{i \in I} (r_i + s_i) \tag{35}$$

s.t. (2) – (7), (9) – (11),

$$\sum_{i \in I} \alpha_i^k z_i + \sum_{j \in J} \beta_j^k m_j - (1 - \lambda_k) \left(\sum_{i \in I} \alpha_i^k UB(z_i) + \sum_{j \in J} \beta_j^k m_j \right) \leq \sum_{j \in J} \sum_{i \in I} (p_i - c_{ij}^E) y_{ij}, \quad \forall k \in K \tag{36}$$

$$\sum_{k \in K} \lambda_k = 1, \tag{37}$$

$$\lambda_k \in \{0, 1\}, \quad \forall k \in K. \tag{38}$$

Constraints (36)-(38) guarantee that $f(\chi, \Upsilon) = g(\chi, v)$ holds only for a single vertex v^k , and λ_k is an auxiliary binary variable. The optimal solution of (MP), namely Υ^* , belongs to the rational reaction set. Hence, the optimal solution of MP is a feasible solution of the bilevel problem.

The process in which the dual problem (12)-(15) is solved for a fixed vector \mathbf{z} obtaining an optimal solution $v = (\alpha, \beta)$ and the value of the corresponding objective function ψ , is represented as $D(\mathbf{z}) \rightarrow (v, \psi)$. Analogously, to solve MP for a set of vertices φ is denoted as $MP(\varphi) \rightarrow (\chi, \Upsilon)$. The result is a pair of solutions (χ, Υ) . The pseudocode of the EPIA is presented in Algorithm 4.1.

Algorithm 4.1 Extreme points iterated algorithm.

- Step 1.** Initialization: $\varphi = \emptyset, \rho = \infty$;
- Step 2.** Find the initial vertices $D(\mathbf{0}) \rightarrow (v_1, \psi), D(q_i^B) \rightarrow (v_2, \psi), \varphi = \varphi \cup \{v_1, v_2\}$;
- Step 3.** Solve the master problem: $MP(\varphi) \rightarrow (\chi^k, \Upsilon^k), \pi = F(\chi^k, \Upsilon^k)$;
- Step 4.** Using the process $D(z^k) \rightarrow (v_k, \psi)$ find a vertex v_k ;
- Step 5.** Evaluate leader's objective function:

- If $\rho > \pi$ then $\varphi = \varphi \cup \{v_k\}, \rho = \pi$. Return to **Step 3**;
- If $\rho \leq \pi$ then stops;

Output: $\pi, (\chi^k, \Upsilon^k)$

Note that optimality of the bilevel problem is not guaranteed by this algorithm. The main reason is that during the process, the algorithm may not improve the leader's objective function. This may occur when the value z^k obtained at iteration k produces a vertex v_k that is already in set φ , or simply when $F(\chi^k, \Upsilon^k) \geq F(\chi^{k-1}, \Upsilon^{k-1})$.

4.2. Follower's gap penalization algorithm (FGPA)

The general idea of FGPA is to find a feasible solution by using vertices of the follower's dual problem, but the dual admits infeasible solutions. The algorithm consists on iteratively solving a mixed-integer programming problem, named MMP, that is a modification of the MP described in previous section. The MMP permits the existence of a gap between follower's primal objective function and the dual objective function value obtained by evaluating the considered vertices. However, this gap is penalized in the leader's objective function aiming to obtain a good feasible solution.

Since the primal and dual objective values of the follower can be different, the algorithm may explore other dual vertices using solutions that are in the constraint region of the bilevel problem, but not necessarily in the inducible region. Hence, to ensure feasibility, at the end of the iterations another problem named Resulting problem (RP) must be solved. RP is a linear single-level problem defined by constraints (1)-(7) of the leader, constraints (9)-(11) of the follower, and a constraint that equals $f(\chi, \Upsilon)$ with the value of the dual objective function g evaluated with the last obtained value of \mathbf{z} ($\hat{z} = z^k$). Therefore, ψ is a parameter used in:

$$\sum_{j \in J} \sum_{i \in I} (p_i - c_{ij}^E) y_{ij} = \psi. \tag{39}$$

In MMP, the gap is normalized by a constant M and multiplied by a coefficient μ to regulate the impact in the leader's objective function, that is, to balance the supply and demand. The value of M can be bounded by the maximum among all the optimal values of the dual problem obtained at each iteration. The modified master problem (MMP) is follows:

$$(\text{MMP}) : \min_{x,z,r,s,y,\lambda,\varepsilon} \sum_{i \in I} (r_i + s_i) + \frac{\varepsilon}{M} \mu \tag{40}$$

s.t. (2) – (7), (9) – (11), (37) and (38),

$$\varepsilon^k + \sum_{j \in J} \sum_{i \in I} (p_i - c_{ij}^E) y_{ij} = \sum_{i \in I} \alpha_i^k z_i + \sum_{j \in J} \beta_j^k m_j, \quad \forall k \in K \tag{41}$$

$$\varepsilon^k \geq 0, \quad \forall k \in K \tag{42}$$

$$\varepsilon \geq 0, \tag{43}$$

$$\varepsilon \geq \varepsilon^k - (1 - \lambda_k)M, \quad \forall k \in K. \tag{44}$$

Therefore, the RP that is used to obtain a solution in the inducible region is:

$$(\text{RP}) : \min_{x,r,s,y} \sum_{i \in I} (r_i + s_i) \tag{45}$$

s.t. (2) – (4), (6) – (7), (10) – (11), (37) – (39),

$$\sum_{j \in J} a_{ij} y_{ij} \leq \hat{z}_i, \quad \forall i \in I. \tag{46}$$

To refer to the MMP, define $MMP(\varphi, M) \rightarrow (\chi, \Upsilon)$ as in the previous algorithm. The leader's objective function (40) is represented by F^* . Also, $RP(\varphi, \psi, \hat{z}) \rightarrow (\chi, \Upsilon)$ denotes the process of solving RP using the set of vectors φ and the parameters ψ and \hat{z} . The pseudocode of FGPA is shown in Algorithm 4.2.

Algorithm 4.2 Follower's gap penalization algorithm.

- Step 1.** Initialization: $\varphi = \emptyset, \rho = \infty, D(q_i^B) \rightarrow (v, \psi), M = \text{Max}\{1, \psi\}$;
- Step 2.** Solve the modified master problem: $\text{PMM}(\varphi, M) \rightarrow (\chi^k, \Upsilon^k), \pi = F^*(\chi^k, \Upsilon^k)$;
- Step 3.** Find a vertex k : Using the process $D(z^k) \rightarrow (v_k, \psi)$ determine a new vertex v_k . Set $M = \text{Max}\{M, \psi\}$;
- Step 4.** Evaluate leader's objective function:

- If $\rho > \pi$ then $\varphi = \varphi \cup \{v_k\}, \rho = \pi$. Return to **Step 2**;
- If $\rho \leq \pi$ then go to **Step 5**;

Step 5. Obtain a feasible solution: Using the process $D(\hat{z})$ determine the parameter ψ . $RP(\varphi, \psi, \hat{z}) \rightarrow (\chi^*, \Upsilon^*), \pi = F(\chi^*, \Upsilon^*)$;

Output: $\pi, (\chi^*, \Upsilon^*)$

4.3. Hybrid algorithm (HYBA)

As mentioned before, the EPIA cannot ensure to obtain a new vertex in each iteration nor a vertex that improves the leader's objective function. An intuitive idea is to use the FGPA to avoid this issue. The latter algorithm has the advantage of exploring solutions that do not belong to the inducible region, by doing this, unexplored vertices are obtained.

The main idea of the HYBA is to perform the steps of EPIA until it stops. When this occurs, a subroutine that solves the MMP is stopped to find a new vertex aiming to reach a different feasible solution. If the new exploration improves the leader's objective function, then the FGPA continues until the stopping criterion is reached. The pseudocode of the proposed hybrid algorithm is shown in Algorithm 4.3.

5. Computational experimentation

In this section, the results obtained from an extensive computational experimentation of our solution methodologies are reported. To evaluate both single-level reformulations and the performance of the proposed heuristic algorithms, a set of 360 instances was used. The first subset of 180 instances corresponds to a case based on a real situation occurred in the Mexican petrochemical industry between 1958–2014. The second subset of 180 instances was randomly generated to test the efficiency of our algorithms in more general data sets.

Algorithm 4.3 Hybrid algorithm.**Step 1.** Initialization: $\varphi = \emptyset$, $\rho = \infty$;**Step 2.** Find the initial vertices: $D(\mathbf{0}) \rightarrow (v_1, \psi_1)$, $D(q_i^B) \rightarrow (v_2, \psi_2)$.
 $\varphi = \varphi \cup \{v_1, v_2\}$, $M = \text{Max}\{\psi_1, \psi_2\}$;**Step 3.** Solve the master problem: $\text{MP}(\varphi) \rightarrow (\chi^k, \Upsilon^k)$. $\pi = F(\chi^k, \Upsilon^k)$;**Step 4.** Find a vertex k : Determine v_k using the process $D(z^k) \rightarrow (v_k, \psi)$. Set $\varphi = \varphi \cup \{v_k\}$, $M = \text{Max}\{M, \psi\}$;**Step 5.** Evaluate leader's objective function:• If $\rho > \pi$ then Go to **Step 6**;• If $\rho \leq \pi$ thenMMP(φ, M) $\rightarrow (\chi^{k*}, \Upsilon^{k*})$. $D(z^{k*}) \rightarrow (v_{k*}, \psi)$. $\varphi = \varphi \cup \{v_{k*}\}$;MP(φ) $\rightarrow (\chi^k, \Upsilon^k)$. $\pi = F(\chi^k, \Upsilon^k)$. $D(z^k) \rightarrow (v_k, \psi_k)$, $\varphi = \varphi \cup \{v_k\}$, $M = \text{Max}\{M, \psi_k\}$;**Step 6.** Re-evaluating leader's objective function:• If $\rho > \pi$ then $\rho = \pi$. Return to **Step 3**;• If $\rho \leq \pi$ then Stops;**Output:** π , (χ^k, Υ^k)

All the computational experiments were conducted in a personal computer Dell Inspiron 5558, with the following characteristics: a processor Intel(R) Core i3 with 2.10 GHz, 6.00 GB of RAM under Windows 10 operative system. The mixed-integer linear reformulation based on the complementarity slackness condition (hereafter Ref.2), and the three proposed heuristic algorithms were implemented in C++ using Microsoft Visual Studio 2017. The optimizer used was CPLEX 12.7.1. On the other hand, the non-linear reformulation based on the strong duality condition (hereafter Ref.1) was implemented in AMPL using Baron 18.5.8 as optimizer.

5.1. Case study

In Mexico, the government intervention in the petrochemical industry existed during several decades. The main characteristic was that the government monopolized the extraction of the main raw material for this industry, namely petroleum and some other derivatives called basic petrochemicals. Another characteristic of this situation was that state-owned firms competed against private firms in the market of final commodities (secondary petrochemicals).

The institutional framework defined by law the petrochemical industry as the one that performs chemical or physical processes to product compounds from petroleum natural hydrocarbons or from the products derived from refinement operations. Some of these products may serve as raw materials to the industry, and they were classified as part of the basic petrochemicals. The remaining products were included into the secondary petrochemical category [28].

Specifically, in a law from 1958 [29], it was established that only the government was allowed to exploit the hydrocarbons related with the oil industry, which was concerned with the production, warehousing, distribution, and sales of the petroleum derivatives that can be considered as raw materials (basic petrochemicals) for the industry. However, for the production of secondary petrochemicals products, state-owned and private firms were allowed to be involved. Therefore, Petróleos Mexicanos (PEMEX) and its subsidiaries was in charge of this industry [30], and from 1992, also their decentralized departments [31]. The classification of basic and secondary petrochemical products varies by law from year to year [28,30,32–36].

To delimit the scope and size of our case study instances based on the above situation, we consider the number of economic units

Table 2

Classification of petrochemical commodities.

Year of the classification	Basic petrochemicals	Secondary petrochemicals
1960	16	-
1986	34	26
1989	8	13
1992	20	35

Obtained by using data from [30,33–35]

involved in the manufacturing of organic chemical basic products registered by the National Institute of Statistics and Geography in Mexico (INEGI by its acronym in Spanish) during the economical census conducted in 1999, 2004, 2009, and 2014. The biggest number of these units was registered in 2004, and was 159. This value is used as an upper bound on the number of private firms dedicated to secondary petrochemical industry. For delimiting the amount of commodities considered, we use the number of commodities classified as basic and secondary petrochemical by the Mexican legislation in different years. This information is summarized in Table 2.

To complete the instances, we extracted data from the statistical report of the energy sector used by the Mexican Secretary of Energy. The data of 47 petrochemical commodities from 1980 to 2002 were obtained. The information consists of the demand, prices, and productive capacity. For each commodity i , the demand d_i was generated from a uniform distribution with the following parameters: the average of the demands in that period of time minus the standard deviation, and the average of the demands in that period of time plus the standard deviation. The price p_i and the government production capacity q_i^A were randomly generated between 1 and the maximum price or the maximum capacity for each commodity i , respectively.

The government costs c_i^G were obtained as the product of the price of each commodity i times a random number between 0.22 and 0.60. The latter range was defined based on the ratio between the production costs and the PEMEX (the Mexican state-owned firm) total income registered from the years 1988–2000, 2011–2013, and 2015–2016. In Mexico, the income of PEMEX is approved annually by the Congress of the Union in the Income Law of the Federation for the Fiscal Year. The revenue is estimated by considering the historical data of PEMEX's sales, service revenues, and projections of the international price of crude oil and some petrochemicals. Nevertheless, this resolution can be affected by the negotiations of political parties or the Federal Government's projects. To ensure the consistency of the instance, the minimum profit that the state-owned firm must achieve was computed as the 30% of the total benefit that the government may obtain if all the petrochemicals market demand was satisfied by PEMEX. In these instances there is not upper bound on the maximum profit which is supposed to be only regulated by the capacities q_i^A .

The state-owned firm has a production capacity q_i^B regarding raw materials i , which was computed as the product of the maximum production coefficient of the private firms and the maximum capacity of the state-owned firm for producing commodities. Under this assumption, the private firm with best technology could match the production capacity of the state-owned firm for an specific commodity.

Production costs c_{ij}^E of private firm j are defined as the product of random coefficients in [0.784,0.884] multiplied times the price of each commodity i . That range corresponds to the minimum and maximum average values of the ratio between the production costs and the income per year of five real private firms. These private firms operate in the Mexican petrochemical sector: Alpek, Kuo (UEN synthetic rubber), Kuo (UEN polystyrene), Mexichem, and Pochteca group.

The production technical coefficients a_{ij} are randomly generated between [0.085,2.111], which corresponds to the range determined by the average plus/minus one standard deviation of all the petrochemical substances considered in the report presented by CEPAL [37]. The production levels b_{ij} are generated from the interval [1,95]. The lower bound is natural since these coefficients must be strictly positives, while the upper bound is equal to the estimated average of the production levels for each substance considered in the petrochemical facilities of PEMEX.

Finally, the production capacity m_j of the private firms were randomly generated between 4,665 and 20,825, which came from the average of the production capacity of five petrochemical complex of PEMEX.

Based on the above factors and ranges, we generated 30 instances for each one of the following sizes:

- $|I| = 10, |J| = 10$
- $|I| = 25, |J| = 25$
- $|I| = 25, |J| = 75$
- $|I| = 50, |J| = 100$
- $|I| = 75, |J| = 125$
- $|I| = 150, |J| = 200$

As it is mentioned above, the instances generated to analyze the case study were taken as a basis for constructing another set of synthetic instances to test the performance of our algorithms on a different data set. This new set of instances has the same sizes but were randomly generated using arbitrary ranges for each parameter. Furthermore, the generation scheme guarantees feasibility of the problem, that is, ensure that the state-owned firm has capacity to produce all the demand.

5.2. Numerical results

Our computational experiment consists on solving both subsets of instances described above, that is, the case-study and the synthetic instances. All of them were solved by the two reformulations presented in Section 3 and by the three heuristic algorithms proposed in Section 4. The leader's objective function value and the required time were registered. Among the two exact methods, only Ref.2 was able to optimally solve all the tested instances. Hence, these values were used to compute the optimality gap obtained by the heuristic algorithms. A maximum CPU time of 1000 seconds was set to the solver for solving Ref.1, while Ref.2 and the heuristic algorithms we did not fix a time limit since in all cases the required time was rather small. We observe from our results, that Ref.1 was not able to solve all the instances within the time limit. We also observe that the case-study instances are harder to be solved than the synthetic ones. For example, for the larger instance sizes (150×200), Ref.1 did not even find feasible solutions for the problem. This may be due to the fact that synthetic instances were well-balanced so that, in most cases, shortages and surplus are both zero. Summarizing, the number of instances solved to optimality by each reformulation is shown in Table 3.

The following Tables 4 and 5 report all the results of our experiment. The results are organized in five column blocks corresponding to the five solution methods that are compared. In the first two blocks, we include two columns with the objective function values (F) and the CPU time (t). In the remaining three blocks, in addition we also include the average number of iterations (It). In these tables, averages of the registered values for each size of the case-study and synthetic instances are shown. It is worth mentioning that when Ref.1 was not able to solve the instance, that instance was omitted for the computation of the corresponding average value.

We observe from Tables 4 and 5 that Ref.1 (recall that Ref.1 is a continuous non-linear global optimization problem, while Ref.2 is a

Table 3
Number of instances solved to optimality.

Instances	Size	Ref.1	Ref.2
Case-study	10×10	15	30
	25×25	0	30
	25×75	0	30
	50×100	0	30
	75×125	0	30
	150×200	0	30
Synthetic	10×10	30	30
	25×25	29	30
	25×50	30	30
	50×100	29	30
	75×125	28	30
	150×200	13	30

MILP) gets values, on average, closed to those obtained by Ref.2 for the synthetic instances. However, for the case-study instances the situation is different and the average solution values and times move away from the optimal averages as the size of the instance increases. Note that for most of the synthetic instances, the optimal value is zero, i.e., the supply is perfectly balanced with the demand. Hence, neither shortages nor surplus exist due to the generation mechanism of these instances.

Regarding the heuristic algorithms, it can be observed from Table 5 that EPIA and HYBA report values, on average very close, to the optimal ones for all the sizes of the synthetic instances. However, for the case-study instances, HYBA reports the best results among all the three heuristic algorithms (see Table 4). Moreover, the performance of EPIA and FGPA significantly depends on the size of the instance. In terms of the average required time, FGPA requires less time for the case-study instances. This finding may be derived from the fact that the algorithm explores points not necessarily in the inducible region, which may help to approach the optimal solution in a faster manner. On the contrary, HYBA is the algorithm that requires the more time, but this may be obvious since it performs all the steps of EPIA and at each iteration it may solve upon four extra mathematical programs. Nevertheless, the registered times are acceptable for a problem of this nature.

To compare the efficiency and the quality of the solutions obtained by the heuristic algorithms, the optimality gap is computed using the values obtained by Ref.2. Given that there are many optimal values equal to zero, the optimality gap (GAP) measures the relative deviation from the optimal value, and it is computed by the following formula:

$$\text{GAP} = \left| \frac{(\text{Optimal value}) - (\text{Obtained value})}{(\text{Obtained value})} \right| \times 100\% \quad (47)$$

Also, an analogous formula is used to compute the relative savings in time (%t). That is, the reduction in computational time when solving the problem using the heuristics rather than Ref.2. A negative value indicates that the heuristic consumes more time than the exact reformulation. The formula used is presented next:

$$\%t = \frac{(\text{Required time by Ref.2}) - (\text{Required time by a heuristic})}{(\text{Required time by a heuristic})} \times 100\% \quad (48)$$

The GAP and %t average values obtained for both type of instances are shown in Tables 6 and 7, respectively.

HYBA is the algorithm that shows the best quality in the feasible solutions obtained. For the case study instances, the average optimality gap was lower than 8% for all the sizes (see Table 6); while for the synthetic instances, the average optimality gap was zero (see Table 7). FGPA presents a very good average gap in comparison with EPIA in the case-study instances, but this behavior is

Table 4

Summarized results obtained from the case-study instances.

Size	Ref.1		Ref.2		EPIA			FGPA			HYBA		
	\bar{F}	\bar{t} (s)	\bar{F}	\bar{t} (s)	\bar{F}	\bar{t}	\bar{t} (s)	\bar{F}	\bar{t}	\bar{t} (s)	\bar{F}	\bar{t}	\bar{t} (s)
10 × 10	0.561	255.56	0.506	0.18	0.774	3.0	0.23	0.825	3.9	0.16	0.524	3.1	0.41
25 × 25	14.225	500.26	1.000	1.86	1.570	3.0	0.30	1.171	3.7	0.35	1.020	3.0	0.71
25 × 75	12.435	500.46	0.527	4.36	1.025	3.0	0.48	0.565	3.7	0.39	0.552	3.0	1.02
50 × 100	211.696	558.80	1.051	53.15	2.041	3.0	2.39	1.132	3.1	1.14	1.091	3.0	5.18
75 × 125	431.138	501.24	1.546	268.89	2.339	3.0	8.89	1.811	3.2	3.68	1.621	3.0	20.69
150 × 200	-	-	3.279	2754.68	4.129	3.0	61.82	5.037	3.0	12.06	3.443	3.0	112.25

Table 5

Summarized results obtained from the synthetic instances.

Size	Ref.1		Ref.2		EPIA			FGPA			HYBA		
	\bar{F}	\bar{t} (s)	\bar{F}	\bar{t} (s)	\bar{F}	\bar{t}	\bar{t} (s)	\bar{F}	\bar{t}	\bar{t} (s)	\bar{F}	\bar{t}	\bar{t} (s)
10 × 10	0	0.26	0	0.14	0.007	4.5	0.08	0.006	4.8	0.10	0	5.6	0.09
25 × 25	0.012	29.01	0	1.43	0	4.4	0.11	0.021	5.5	0.14	0	5.5	0.11
25 × 75	0	10.94	0	3.65	0	4.4	0.17	0.019	5.1	0.20	0	5.4	0.17
50 × 100	0.057	73.60	0	35.52	0	5.0	0.29	0.170	5.0	0.31	0	6.3	0.28
75 × 125	0	118.76	0	90.48	0	7.0	0.60	0.086	5.9	0.76	0	8.7	0.57
150 × 200	1.657	414.55	0	193.48	0	9.3	1.78	0.443	6.3	1.74	0	11.4	1.57

Table 6

Evaluating the effectiveness of the heuristic algorithms in the case-study instances.

Size	EPIA		FGPA		HYBA	
	GAP	%t	GAP	%t	GAP	%t
10 × 10	42.27%	12%	29.60%	15%	7.68%	-48%
25 × 25	40.15%	746%	11.70%	534%	1.67%	190%
25 × 75	53.78%	1156%	19.67%	1101%	7.04%	445%
50 × 100	54.29%	3418%	10.72%	5418%	6.02%	1176%
75 × 125	33.20%	5269%	12.26%	10696%	5.64%	1499%
150 × 200	19.29%	9210%	17.20%	30206%	4.92%	3324%

Table 7

Evaluating the effectiveness of the heuristic algorithms in the synthetic instances.

Size	EPIA		FGPA		HYBA	
	GAP	%t	GAP	%t	GAP	%t
10 × 10	6.67%	79%	10.00%	42%	0%	69%
25 × 25	0%	1332%	46.67%	1038%	0%	1283%
25 × 75	0%	2189%	50.00%	1895%	0%	2192%
50 × 100	0%	13714%	90.00%	12176%	0%	14466%
75 × 125	0%	16773%	90.00%	14272%	0%	18485%
150 × 200	0%	11561%	100.00%	11377%	0%	12781%

opposite in the synthetic instances. Concerning the savings in the required time, the three heuristic algorithms showed significant savings, which is improved as the size of the instance increases. FGPA is the one that evidence more savings for the case-study instances. It is convenient to mention that for the synthetic instances of size 10 × 10, HYBA showed a negative saving, this implies that Ref.2 was faster to solve these instances. But, this is expected since HYBA solves at least one linear model and one MILP model, and Ref.2 only solves one MILP model. In spite of that, the advantage of HYBA over the reformulation is evident for medium and large-size instances.

To support the latter findings, the number of optimal solutions obtained by each heuristic algorithm are displayed in Table 8. It can be seen from that table that HYBA is the algorithm that was able to obtain more optimal solutions. Also, it can be observed that FGPA obtained more optimal solutions for the case-study instances than EPIA, but for the synthetic instances the behavior was the opposite. These results confirm the suitability for combining both heuristic algorithms to create HYBA.

Table 8

Number of optimal solutions obtained for each heuristic algorithm.

Instance	Size	EPIA	FGPA	HYBA
Case-study	10 × 10	7	11	20
	25 × 25	0	12	19
	25 × 75	5	13	19
	50 × 100	1	13	15
	75 × 125	0	4	9
Synthetic	150 × 200	0	0	1
	10 × 10	28	27	30
	25 × 25	30	16	30
	25 × 75	30	15	30
	50 × 100	30	3	30
	75 × 125	30	3	30
	150 × 200	30	0	30

Table 9

Average required time when Ref.2 uses an initial heuristic solution.

Instance	Size	Ref.2	HYBA	Ref.2 w/initial sol.	Total
Case-study	10 × 10	0.18	0.33	0.07	0.40
	25 × 25	1.86	0.82	0.39	1.21
	25 × 75	4.36	1.54	0.80	2.34
	50 × 100	53.15	6.07	4.24	10.31
	75 × 125	268.89	20.24	19.73	39.97
Synthetic	150 × 200	2754.68	196.38	390.15	586.53
	10 × 10	0.14	0.09	0.04	0.13
	25 × 25	1.43	0.12	0.10	0.22
	25 × 75	3.65	0.19	0.49	0.68
	50 × 100	35.52	0.33	1.15	1.48
	75 × 125	90.48	0.46	2.22	2.68
	150 × 200	193.48	1.95	7.28	9.23

5.3. Using heuristic solutions to obtain the optimal

The good performance of the heuristic algorithms lead us to analyze the idea of use the near-optimal obtained solutions as an input to Ref.2 seeking to enhance their process. By doing this, we expect to significantly reduce the computational time required to optimally solve an instance. The results obtained from this experimentation are shown in Table 9. The columns with label “Ref.2”, “HYBA”, and “Ref.2 w/initial sol.” display the average required time for each solution scheme. The final column “Total” sums the time required for the hybrid algorithm and Ref.2 using an initial good solution. As it was expected, the advantages of using this scheme

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